

Switch job 1 & 2

Date

Ltd.

Date: Friday, 03/11/2006 2:33:31 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D35281
Job Number	: 29267	Part Number	: D35281
Estimate Number	: 10804	Drawing Number	: PROTO
P.O. Number	:	Project Number	:
This Issue	: 03/11/2006	Type	: R&D GENERAL
Prsh Rev.	: NC	Drawing Revision	:
First Issue	: / /	Material	:
Previous Run	: 00015	Due Date	: 10/11/2006 Qty: 1 Um: Each
Written By	:		
Checked & Approved By	:		
Comment	:		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description:	
1.0	LATHE CONV.	CONVENTIONAL LATHE	 <i>MS 06/11/1</i> <i>2</i>
Comment: CONVENTIONAL LATHE machine per drwg D3528 Rev.A			
2.0	MDELINR0500	Delrin Round Bar .50"	
Comment: Qty.: 0.5500 f(s)/Unit Total : 0.5500 f(s) Delrin Round Bar .50" Batch <i>M100724</i> <i>MS 06/11/1</i>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>MS 06/11/1</i>			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 <i>Sylvie</i> ID & STK (GIVE TO MARC BELLEVANCE) <i>MATERIAL CERT + FAI SHEET REQS</i>			
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion		 <i>MS 06/12/16</i>	

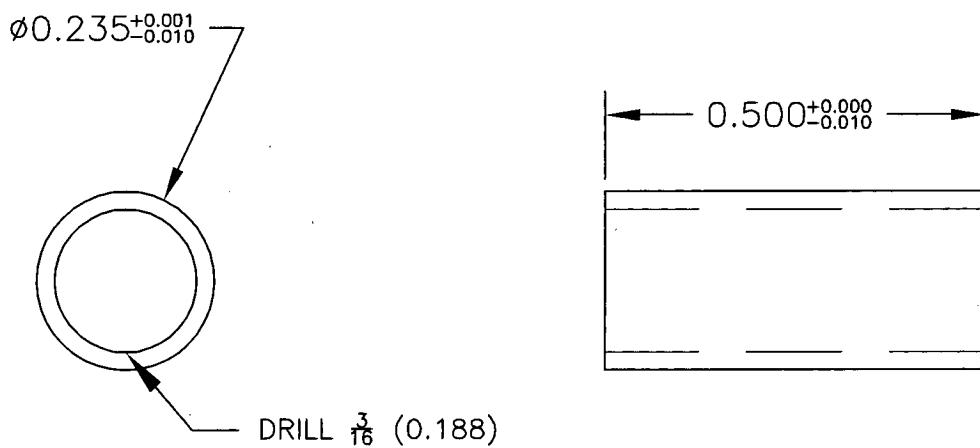
PRELIMINARY ISSUE

06.11.03

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3528	REV. A SHEET 1 OF 1
DATE 06.05.18		TITLE SPACER	SCALE 4:1
A	06.05.18	NEW ISSUE	

UNDER REVIEW

06.07.12 CB
prototype



D3528-1 SPACER

14

REFERENCE ONLY

NOTES:

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

DART AEROSPACE LTD	Work Order:	29267
Description: Spacer	Part Number:	
Inspection Dwg: D3528 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	Mg	Audited by:	En	Prototype Approval:	
Date:	06/11/08	Date:	06/11/08	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	